

Details of the rating system

PRODUCTION QUALITY INDEX

QP: Variable notation 1 to 10

ASR: % parts accepted without analysis AAR: % parts acepted with analysis

QP	CRITERIA
1	AAR + ASR >= 99,8%
2	99.3%<=AAR+ASR <99,8%
	98.7%<=AAR+ASR <99.3%
	98%<=AAR+ASR <98,7%
5	97%<=AAR+ASR <98%
	94%<=AAR+ASR <97%
	90%<=AAR+ASR <94%
8	84%<=AAR+ASR <90%
9	75%<=AAR+ASR <84%
10	AAR+ASR <75%

• DELIVERY TIME INDEX

A) Standard Formula (notation type S on supplier notation screen)

RD: Variable notation 1 to 10

TS: Delivery % at + 0 / -4 working days in relation to the requested date

RD	CRITERIA		
1	95% <= TS <= 100%		
2	90 % <= TS < 95%		
	85% <= TS < 90%		
	80% <= TS < 85%		
	70% <= TS < 80%		
	60% <= TS < 70%		
	50% <= TS < 60%		
	40% <= TS < 50%		
9	30% <= TS		
10	TS < 30%		



B) Special Formula (notation type R on supplier notation screen)

Applied to a very restricted number of suppliers who have special agreed purchasing modes

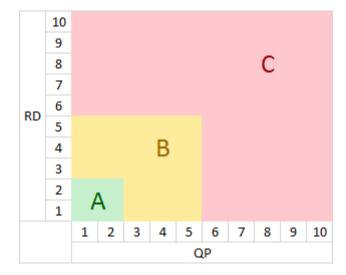
RD: Variable notation 1 to 10

NR: Number of missing articles for delivery delay causing the production line to stop

RD	CRITERIA
1	NR = 0
5	NR = 1
7	NR = 2
10	NR > 2

• NOTATION:

NOTATION	CRITERIA
A	QP <= 2 and RD <= 2
В	2 < QP <= 5 and 2 < RD <= 5
С	QP >= 6 or RD >= 6



SUPPLIER CLASSIFICATION:

CLASSIFICATION	% TURNOVER / BY CATEGORY	NOTE
Privileged	>= 1%	Α
Authorised	>= 1%	В
Conditional	>= 1%	C
Transitional	<1%	A, B ou C